Ethylene Glycol
CMOS

Certificate of Analysis

Test	Specification	Result
Assay ($HOCH_2CH_2OH$) (by GC)	>= 99.0 %	99.9
Color (APHA)	<= 10	< 5
Acidity ($\mu eq/g$)	<= 0.8	0.4
Acidity (as CH_3COOH)(by wt)	<= 0.01 %	< 0.01
Residue after Ignition	<= 0.005 %	< 0.001
Water (H_2O)(by Karl Fischer titrn)	<= 0.2 %	< 0.1
Chloride (Cl)	<= 1 ppm	< 1
Phosphate (PO_4)	<= 2 ppm	< 2
Sulfate (SO_4)	<= 2 ppm	< 2
Arsenic and Antimony (as As)	<= 0.100 ppm	< 0.100
Trace Impurities – Iron (Fe)	<= 0.2 ppm	< 0.1
Trace Impurities – Aluminum (Al)	<= 100.0 ppb	< 5.0
Trace Impurities – Barium (Ba)	<= 100.0 ppb	< 1.0
Trace Impurities – Boron (B)	<= 50.0 ppb	< 5.0
Trace Impurities – Calcium (Ca)	<= 300.0 ppb	14.0
Trace Impurities – Chromium (Cr)	<= 50.0 ppb	3.0
Trace Impurities – Copper (Cu)	<= 10.0 ppb	< 1.0
Trace Impurities – Gold (Au)	<= 50.0 ppb	< 5.0
Trace Impurities – Lead (Pb)	<= 200.0 ppb	< 10.0
Trace Impurities – Lithium (Li)	<= 100.0 ppb	< 1.0
Trace Impurities – Magnesium (Mg)	<= 100.0 ppb	1.4
Trace Impurities – Manganese (Mn)	<= 100.0 ppb	< 1.0
Trace Impurities – Nickel (Ni)	<= 100.0 ppb	< 5.0
Trace Impurities – Potassium (K)	<= 300.0 ppb	< 10.0

Test	Specification	Result
Trace Impurities – Sodium (Na)	<= 300.0 ppb	12.0
Trace Impurities – Tin (Sn)	<= 100.0 ppb	< 10.0
Trace Impurities – Titanium (Ti)	<= 100.0 ppb	< 1.0
Trace Impurities – Zinc (Zn)	<= 400.0 ppb	164.1
Particle Count – 0.5 µm and greater	<= 200 par/ml	15
Particle Count – 1.0 µm and greater	<= 10 par/ml	7

For Microelectronic Use

Country of Origin:	US
Packaging Site:	Paris Mfg Ctr & DC

Jamie Ethier
Vice President Global Quality

For questions on this Certificate of Analysis please contact Technical Services at 855.282.6867 or +1.610.386.1700
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