



Material No.: 9073-05 Batch No.: 0000020401

Manufactured Date: 2012/10/04 Retest Date: 2017/10/03

## Certificate of Analysis

Test	Specification	Result
Assay (CH3OH) (by GC)	>= 99.9 %	100.0
Color (APHA)	<= 10	5
Acidity (µeq/g)	<= 0.3	0.3
Alkalinity (µeq/g)	<= 0.1	0.1
Heavy Metals (as Pb)	<= 100 ppb	< 100
Residue after Evaporation	<= 5 ppm	4
Water (H2O)(by Karl Fischer titrn)	<= 0.05 %	0.01
Solubility in H₂O	Passes Test	PT
Chloride (CI)	<= 0.2 ppm	< 0.1
Phosphate (PO <sub>4</sub> )	<= 0.3 ppm	< 0.1
Sulfate (SO <sub>4</sub> )	<= 0.5 ppm	0.5
Trace Impurities - Aluminum (Al)	<= 50.0 ppb	< 5.0
Trace Impurities – Arsenic (As)	<= 5.0 ppb	< 2.0
Trace Impurities – Antimony (Sb)	<= 5.0 ppb	< 1.0
Trace Impurities - Barium (Ba)	<= 20.0 ppb	< 1.0
Trace Impurities - Boron (B)	<= 10.0 ppb	< 5.0
Trace Impurities - Cadmium (Cd)	<= 20.0 ppb	< 1.0
Trace Impurities - Calcium (Ca)	<= 50.0 ppb	2.2
Trace Impurities - Chromium (Cr)	<= 20.0 ppb	< 1.0
Trace Impurities - Cobalt (Co)	<= 20.0 ppb	< 1.0
Trace Impurities - Copper (Cu)	<= 10.0 ppb	< 1.0
Trace Impurities - Gallium (Ga)	<= 50.0 ppb	< 1.0
Trace Impurities - Germanium (Ge)	<= 50.0 ppb	< 10.0
Trace Impurities – Gold (Au)	<= 20.0 ppb	< 5.0

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Test	Specification	Result
Trace Impurities – Iron (Fe)	<= 50.0 ppb	3.1
Trace Impurities – Lead (Pb)	<= 50.0 ppb	< 10.0
Trace Impurities – Lithium (Li)	<= 50.0 ppb	< 1.0
Trace Impurities - Magnesium (Mg)	<= 50.0 ppb	< 1.0
Trace Impurities - Manganese (Mn)	<= 10.0 ppb	< 1.0
Trace Impurities - Molybdenum (Mo)	<= 300.0 ppb	< 5.0
Trace Impurities - Nickel (Ni)	<= 10.0 ppb	< 5.0
Trace Impurities - Potassium (K)	<= 50.0 ppb	< 10.0
Trace Impurities - Silicon (Si)	<= 50.0 ppb	< 10.0
Trace Impurities - Silver (Ag)	<= 20.0 ppb	< 1.0
Trace Impurities - Sodium (Na)	<= 50.0 ppb	< 5.0
Trace Impurities - Strontium (Sr)	<= 10.0 ppb	< 1.0
Trace Impurities - Tin (Sn)	<= 50.0 ppb	< 10.0
Trace Impurities - Titanium (Ti)	<= 20.0 ppb	< 1.0
Trace Impurities - Vanadium (V)	<= 300.0 ppb	< 1.0
Trace Impurities – Zinc (Zn)	<= 50.0 ppb	< 1.0
Trace Impurities – Zirconium (Zr)	<= 300.0 ppb	1.0
Particle Count - 0.5 µm and greater	<= 100 par/ml	14
Particle Count - 1.0 µm and greater	<= 8 par/ml	5

For Microelectronic Use

Country of Origin: US

Packaging Site: Paris Mfg Ctr & DC



Phillipsburg, NJ 9001.2008, 14001.2004
Paris, KY 9001.2008
Mexico city, Mexico 9001.2008
Deventer, The Netherlands 9001.2008, 14001.2004
Selangor, Malaysia 9001.2008
Panoli, India 9001.2008
Gliwice, Poland 9001.2008,17025.2005

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